

PUMPABLE FLOORING SYSTEM, DESIGNED AS A BASE LAYER FOR RESIN COATINGS

PRODUCT DESCRIPTION

CEM TOP 320 is a pumpable cementitious screed formulated from High Alumina Cement. It is a pre-blended dry powder, designed as a base layer for resin coatings.

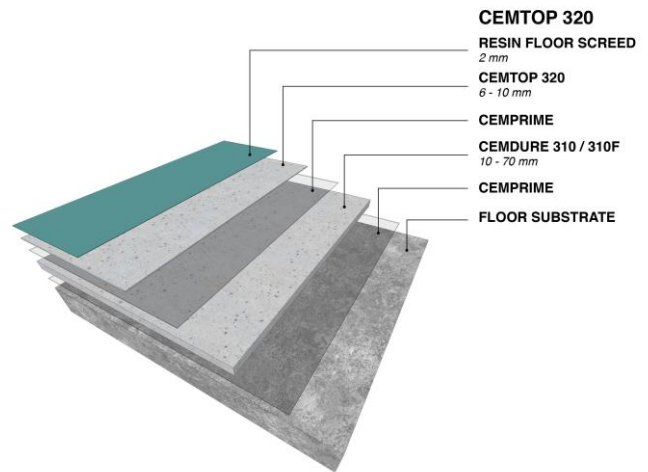
APPLICATIONS

CEM TOP 320 is designed for use as a thin levelling screed for industrial and commercial use, for light and medium load. It is ideal as a base layer for synthetic resin, where fast drying is required.

USER GUIDE

CEM TOP 320 can be applied with an automatic continuous mixer pump (without mortar hopper). For application in smaller area's the product can be mixed in a in a barrel or drum and spread out on the floor. Normal thickness is 6 - 10 mm, but the material can be laid up to 25 - 30 mm in one operation. The semi-hardened material may be easily formed or cut allowing any necessary adjustments to be made. Under normal conditions, foot-step traffic onto the floor is possible after 1-2 hours and the final heavy loading after 1 week depending on local conditions.

LAYER BUILD-UP



TECHNICAL DATA

Water content 18% - 50% RH – temperature of 20°C during processing

Flexural Strength	8 N/mm ² after 28 days
Compressive Strength	> 32 N/mm ² after 28 days
Adhesion to subfloor	> 2 N/mm ²
VOC-value	free from ammonia and formaldehyde
Particle size	max. 1 mm
Free shrinkage	< 0,5‰ (measured at 50% RH)
pH-value	approx. 11,5
Flowability (Flow ring test SS 923519 (diam.50x23mm))	150 - 155 mm
Water stability	water stable (expansion under water < free shrinkage)
Material consumption	approx. 1,75 kg per mm thickness/m ²

PROCESSING DATA

Water admixture	18% (4,5 litre/25 kg bag)
Min. floor temperature	+6 °C
Dry powder density	approx. 1,6 g/cm ³
Wet density	> 2 g/cm ³
Open time	approx. 15 minutes depending on temperature
Curing time	1-2 hours for foot traffic 24 hours for light traffic 1 week for full loading
Storage	6 months in dry conditions, max. 20°C and 50% RH

SUBFLOOR

CEMTOP 320 should be laid on a well-prepared subfloor. Dust, laitance, grease or other weak materials such as asphalt must be removed. Falls may be maintained by pumping from higher to lower end. The semi-hardened material may be easily formed or cut allowing any necessary adjustments to be made.

PREPARATION OF THE SUBFLOOR

The surface to be treated must be hard, sound and free from surface contamination, all dust should be vacuumed from the surface. Concrete laitance and old coatings should be removed mechanically e.g. by shot blasting, scabbling or scarifying. Concrete contaminated by oil or grease may require flame gunning and/or treatment with a proper degreaser.
Apply CEMPRIME AC on the subfloor.

MIXING

CEMTOP 320 can be mixed in an automatic continuous mixer pump (without mortar hopper). Use only clean potable water with a max. temperature of +20°C at a rate of 4,5 liter per 25 kg bag. The mixed material should be used within 15 minutes.

CLEANING

All tools and equipment should be cleaned promptly with water.

APPLICATION

Door threshold, stairs, drains and gullies should be isolated with foam barrier strips. Larger areas should be divided into bays. Normal width of the bay is 8 -12 meters, depending on the pump capacity.

HEALTH AND SAFETY



Contains quartz and cement, cement moist is corrosive. Protect eyes and prevent prolonged skin contact, keep out of reach of children. For further information refer to the safety data sheet of CEMTOP 320.

Transport: Not a classified product.

GENERAL

The general information provided in the present technical description, application guidelines and other recommendations, is based on research and experience. However, the client is obliged to determine himself whether the products are suitable for use. The characteristics given here are average values, obtained at 20°C and 50% RH, and were drawn up according to the current state of technology. As of publication, the present technical descriptions will replace all previous ones.

Please take into account different local conditions such as ventilation, floor temperature and humidity.
Do not process at temperatures below +5° C.
High humidity and low temperatures slow down the constriction and the curing.
Do not add other products!

Consult our web site www.cemart.eu to download the latest version of our technical data sheet.



Cemart NV, Maatheide 76E, B-3920 Lommel



EN 13813 CT-C30-F7 - Cementitious screed

Reaction to fire	A1	Wear resistance	NPD
Release of corrosive substances	CT	Sound insulation	NPD
Water permeability	NPD	Sound absorption	NPD
Water vapour permeability	NPD	Thermal resistance	NPD
Compressive strength	C30	Chemical resistance	NPD
Flexural strength	F7		

NPD = No Performance determined